

Date: Friday, 01/08/2008 8:40:31 AM
 User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: RUBBER CUSHION KIT
Job Number	: 40889		
Estimate Number	: 12917		
P.O. Number	:	Part Number	: DSI9380011
This Issue	: 01/08/2008 S.O. No. :	Drawing Number	: DSI9380 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: // Type : SMALL /MED FAB	Drawing Revision	: B
Previous Run	: 40600	Material	:
Written By	:	Due Date	: 01/08/2008 Qty: 1 Um: Each
Checked & Approved By	: <u>MF 08-08-01</u>		
Comment	: Est Rev:A New Issue 07-07-04 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: Photocopy bluefile & type labels per PPPDSI9380-011

IND 08.8.01 CHG 01



08/08/01

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Pick Packing Kit



3.0	D2732	Rubber Extrusion
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Comment: Qty.: 2.1000 f(s)/Unit Total : 2.1000 f(s)
 Rubber Extrusion
 8 PCS OF 3.0"
 Batch: 37632



AS 08/08/01 (X)

4.0	AN415A	Bolt
-----	--------	------



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)
 Bolt
 Batch: 108077



AS 08/08/01 (X)

5.0	AN960JD416	Washer
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Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)
 Washer
 Batch: 108161



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Part Number: DSI9380011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS21042L4

Nut



Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s)

Nut

Batch: M107478

JS 08/08/01 (x)

7.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

S 08/08/01 (x)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP Dsi 9380-011

Location:

PPP Rev: Rev A

JS 08/08/01 (x)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(1)
D08105/08

Job Completion



u 08-08-01

DART SERVICE INSTRUCTION

TO AMEND DRAWING D350-607 REV. F

REF CANADIAN STC: SH94-14

FAA STC: SR00213NY

FOR THE FOLLOWING D350-607-XXX HELI-UTILITY-BASKET INSTALLATIONS, INSTALL THE D2732-030 RUBBER CUSHIONS UNDER THE D2230-1/-3 CLAMPS AS SHOWN IN FIGURE 1. THE D2856-400-720 ABRASION STRIPS HAVE BEEN REMOVED FROM THE D350-607-XXX HELI-UTILITY-BASKET KITS.

TABLE 1: D350-607-XXX KITS WITH D2732-030 RUBBER CUSHION

INSTALLATION	CHG NUMBER
D350-607-041	007 OR LATER
D350-607-043	004 OR LATER
D350-607-045	002 OR LATER
D350-607-047	002 OR LATER

AMEND PARTS LIST AS FOLLOWS:

REMOVE:

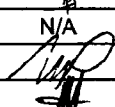
Qty -041	Qty -043	Qty -045	Qty -047	PART NUMBER	DESCRIPTION
X				D350-607-041	HELI-UTILITY-BASKET
	X			D350-607-043	HELI-UTILITY-BASKET
		X		D350-607-045	HELI-UTILITY-BASKET
			X	D350-607-047	HELI-UTILITY-BASKET
4	4	4	4	D2856-400-720	ABRASION STRIP
8	8*	8	8*	AN4-13A	BOLT

*NOTE: FOR D350-607-043/-047 INSTALLATIONS, QTY (2) AN4-13A BOLTS USED FOR INSTALLATION OF THE SPLIT LID ARE STILL INCLUDED

ADD:

Qty -041	Qty -043	Qty -045	Qty -047	PART NUMBER	DESCRIPTION
X				D350-607-041	HELI-UTILITY-BASKET
	X			D350-607-043	HELI-UTILITY-BASKET
		X		D350-607-045	HELI-UTILITY-BASKET
			X	D350-607-047	HELI-UTILITY-BASKET
8	8	8	8	D2732-030	RUBBER CUSHION
8	8	8	8	AN4-15A	BOLT

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01
APPROVED 
BY: D. SHEPHERD (DE # 02)
DATE: 07.11.14
CERT. NO.: SH94-14
ISSUE NO.: 4

B	D2732-030 IS NOW STANDARD ON -041/-043/-045/-047; DSI 9380-011 UPGRADE OPTION FOR PREVIOUS CUSTOMERS	PH	07.11.14
A	NEW ISSUE	MB	07.06.06
REV.	DESCRIPTION	BY	DATE
DESIGN	PH	DART AEROSPACE LTD	
DRAWN	PH	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9380	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		RUBBER CUSHION KIT	NTS
DATE	07.11.14	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

FOR CUSTOMERS WHO WOULD LIKE TO UPGRADE THEIR D350-607-041/-043/-045/-047 HELI-UTILITY-BASKET TO HAVE THE D2732-030 RUBBER CUSHION, THE FOLLOWING KIT CAN BE OBTAINED FROM DART:

DSI 9380-011 PARTS LIST

QTY -011	PART NUMBER	DESCRIPTION
X	DSI 9380-011	RUBBER CUSHION KIT
8	D2732-030	RUBBER CUSHION
8	AN4-15A	BOLT
16	AN960JD416	WASHER
8	MS21042L4	NUT (OR MS21042-4)

NOTE: REMOVE THE D2856-400-720 ABRASION STRIP PER SECTION 25.5 OF ICA-D350-607 PRIOR TO INSTALLING THE D2230-1/-3 CLAMPS WITH THE D2732-030 RUBBER CUSHIONS.

*ACCEPTABLE TO USE LONGER/SHORTER AN4 BOLTS AS REQUIRED AND/OR INSTALL EXTRA AN960JD416 WASHERS UNDER NUT TO ENSURE 1.5 TO 4 THREADS IN SAFETY.

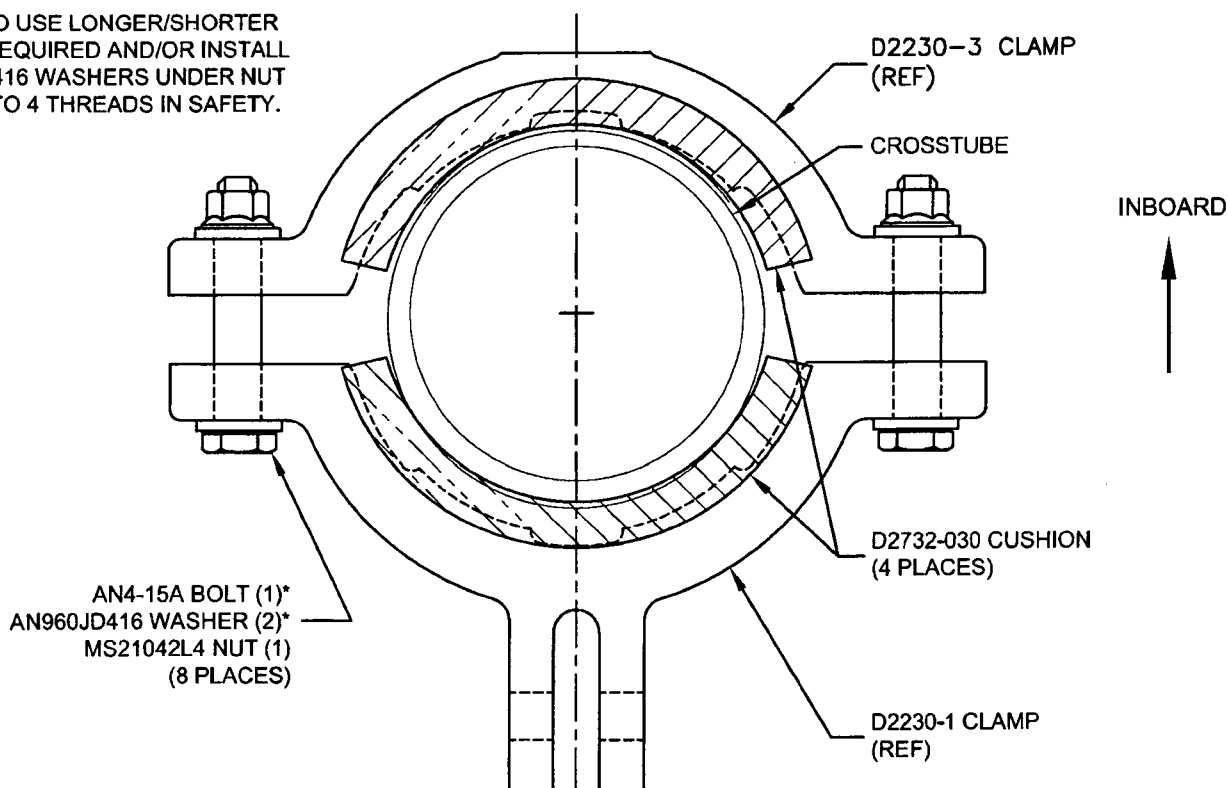


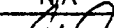

FIGURE 1 - D2732-030 RUBBER CUSHION INSTALLATION
(4 PLACES PER INSTALLATION)

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 07.11.14
CERT. NO.: SH94-14
ISSUE NO.: 4

DESIGN	PH	DART AEROSPACE LTD	
DRAWN	PH	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9380	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		RUBBER CUSHION KIT	NTS
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